

MAINTENANCE TOOLS

INDUCTION HEATERS & HYDRAULIC PULLERS



Low-Frequency Induction Heaters

The PRO series - heaters ready for industry 4.0

Professional heating eliminates unnecessary material stress and uses even heating of both bearings outer and inner rings. NACHI PRO series offers the Delta-T control system with two temperature probes for double temperature measurements. The heater measures the temperature of the inner and outer bearing ring and adjusts automatically the heating process according to the selected variable settings. The maximum permitted temperature difference between two bearing rings is controlled and never exceeded user set value. The heaters automatically log heating data and used settings. Data can be downloaded via USB port to create a proof of work report. Heaters automatically demagnetize bearings after the heating process is stopped.



The easy series equipped with control keyboard and magnetic temperature probe offers all the advantages of modern heaters such as time or temperature control, demagnetizing, retaining original lubrication.

Main Advantages

- ► Easy to use touch screen PRO
- Delta-T control system
 with two temperature probes PRO
- ▶ USB port to store or export heating data PRO
- Graphical presentation of heating process PRO
- Control over heating process in time or temperature mode
- Automatic demagnetization
- ► Temperature setting up to 240 °C / 464 °F
- ► Temperature hold mode available
- ► Temperature probe with magnet fixing
- ► Yokes included
- ► Models NH102 and NH103 equipped with swivel arm
- ► Model NH100-Handy portable version

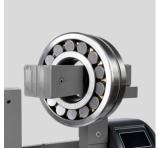






The PRO series - heaters ready for industry 4.0





EASY series

Heater swivel arm

Why induction heating?

Induction heating is a superior, fast and controlled heating method. It is a safe and environmentally friendly alternative for traditional heating methods such as ovens, oil baths or blow torches. These methods cause smoke, fumes or oil waste and are hazardous for personal health and safety. Controlled induction heating prevents unnecessary damage to your rolling bearings.

Hydraulic Self-Centering Pullers

Compact pullers for efficient and safe dismantling of bearings and other parts



Main Advantages

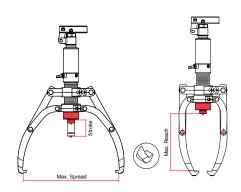
- ► Integrated hydraulic pump and cylinder
- ► Compact design
- ► Easily operated by one person
- Self-centering, easy to convert 2 arm or 3 arm puller
- Pump handle rotates 360-degrees to use in every position
- ► In handy carrying case

Compatible with a wide range of materials

| PRO SERIES – INDUCTION HEATER WITH TOUCH SCREEN AND DOUBLE TEMP | | | | | | | | | | | |
|---|--------------------------|-----------------|-----------|------------|---------------------|------------------------------|---------------------------|--------------------------------|-------------------|--------------------|------------------------------|
| | Voltage/ Current | Output | Frequency | Mass kg | Max. Temperature | Max. bearing weight kg | Max. outside ø mm A | Space between poles mm B | Pole high mm C | Pole width mm D | Dimensions mm (l x w x h) |
| NH-101-PRO | 120V - 230V 13A - 13A | 1.5kVA-3.0kVA | 50-60Hz | 24 | 240°C/464°F | 50 | 280 | 120 | 130 | 40x50 | 600x226x272 |
| NH-102-PRO | 120V - 230V 15A - 16A | 1.8kVA - 3.7kVA | 50-60Hz | 35 | 240°C/464°F | 100 | 410 | 180 | 185 | 50 x 50 | 702×256×392 |
| NH-103-PRO | 230V 16A | 3.7kVA | 50-60Hz | 66 | 240°C/464°F | 150 | 490 | 210 | 205 | 70 x 70 | 788×315×456 |

| EASY SERIES – INDUCTION HEATER WITH KEYBOARD AND SINGLE TEMP | | | | | | | | | | | |
|--|--------------------------|-----------------|---------|----|-------------|-----|-----|-----|-----|-------|-----------------|
| NH-100-HANDY | 120V - 230V 13A - 13A | 1.5kVA - 3.0kVA | 50-60Hz | 21 | 240°C/464°F | 20 | 240 | 120 | 135 | 40 | 460x240x280 |
| NH-101-EASY | 120V - 230V 13A - 13A | 1.5kVA-3.0kVA | 50-60Hz | 24 | 240°C/464°F | 50 | 280 | 120 | 130 | 40x50 | 600x226x272 |
| NH-102-EASY | 120V - 230V 15A - 16A | 1.8kVA - 3.7kVA | 50-60Hz | 35 | 240°C/464°F | 100 | 410 | 180 | 185 | 50x50 | 702x256x392 |
| NH-103-EASY | 230V 16A | 3.7kVA | 50-60Hz | 66 | 240°C/464°F | 150 | 490 | 210 | 205 | 70×70 | 788 x 315 x 456 |

| PULLERS SELF-CEN | PULLERS SELF-CENTERING NP LINE | | | | | | | | | |
|-------------------------|--------------------------------|---------------|----------------|-----------|--|--|--|--|--|--|
| Model | Capacity | Max. Reach mm | Max. Spread mm | Stroke mm | | | | | | |
| NP-4 | 4 ton | 190 | 315 | 60 | | | | | | |
| NP-6 | 6 ton | 230 | 390 | 70 | | | | | | |
| NP-8 | 8 ton | 280 | 463 | 85 | | | | | | |
| NP-12 | 12 ton | 300 | 515 | 85 | | | | | | |
| NP-20 | NP-20 20 ton | | 520 | 111 | | | | | | |
| NP-30 | NP-30 30 ton | | 620 | 111 | | | | | | |







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